

Work Order ID 135770

135770

Page 1

Thursday, August 20, 2015 8:47:26 AM

Item ID: D412-760-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cabin Floor Protector

Start Date: 8/20/2015 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/20/2015 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *MLS*

Date: *AUG 20 2015*

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D412-760

G

MLS

DAS

6

9-89

0.00

MLS

AUG 20 2015

100

Document Control

DOCUMENT CONTROL

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-015 CHG002

SHP
SEP 16 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
6
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
02
9-89
SEP 23 2015

Work Order ID 135770

135770

Page 2

Thursday, August 20, 2015 8:47:26 AM

Item ID: D412-760-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cabin Floor Protector

Start Date: 8/20/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/20/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

DAS
02
9-89

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-015
Location:FG040

SEP 23 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

15/9/23

20150923

Picklist Print

Thursday, August 20, 2015 8:47:33 AM

Page 1

Work Order ID: 135770

135770

Parent Item: D412-760-015

D412-760-015

Parent Item Name: Cabin Floor Protector

Start Date: 8/20/2015

Required Date: 8/20/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3574-5		Manufactured	No			110	Each	0.0000	1	1			DAS 27 6 9-89 9-89
D3574-5	DAS 02 9-89							BB6347			134953		
Cabin Floor Protector													
D3574-6		Manufactured	No			110	Each	0.0000	1	1			DAS 27 6 9-89 9-89
D3574-6	DAS 02 9-89							BB5973			134914		
Cabin Floor Protector													
D3575-5		Manufactured	No			110	Each	0.0000	1	1			DAS 27 6 9-89 9-89
D3575-5	DAS 02 9-89							B135979			134912		
Cargo Floor Protector													
D3575-6		Manufactured	No			110	Each	0.0000	1	1			DAS 27 6 9-89 9-89
D3575-6	DAS 02 9-89							B135975			134929		
Cargo Floor Protector													
D3580-1		Manufactured	No			110	Each	31.0000	6	6			DAS 27 6 9-89 9-89
D3580-1	DAS 02 9-89								**				
Joggle Bracket													
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST051A	31						
						132634	31						
											6		

SEP 16 2015

Picklist Print

Thursday, August 20, 2015 8:47:33 AM

Page 2

Work Order ID: 135770

Parent Item: D412-760-015

Parent Item Name: Cabin Floor Protector

135770

D412-760-015

Start Date: 8/20/2015

Required Date: 8/20/2015

Start Qty: 1.00

Required Qty: 1.00

D3628-1 Manufactured No

110 Each 327.0000 14 14

D3628-1

Washer, Cupped

DAS
02
9-89

**

DAS
27
9-89

DAS
27
9-89

Location Loc Qty Loc Code

FG 10

83587 10

ST046 287

123627 287

ST053 30

116783 30

14

D3628-3 Manufactured No

110 Each 221.0000 6 6

D3628-3

Cupped Washer

DAS
02
9-89

**

DAS
27
9-89

DAS
27
9-89

Location Loc Qty Loc Code

ST047 221

96308 221

110 Each 118.0000 6 6

**

6

MS24694-S100 Purchased No

MS24694-S100

Flat Head Screw

DAS
02
9-89

DAS
27
9-89

DAS
27
9-89

Location Loc Qty Loc Code

ST288 118

m131317 18

m132823 100

110 Each 14.0000 14 14

**

6

MS24694-S54 Purchased No

MS24694-S54

SCREW

DAS
02
9-89

DAS
27
9-89

DAS
27
9-89

Location Loc Qty Loc Code

ST289 14

m130388 6

m132344 8

m133031

14

Thursday, August 20, 2015 8:47:33 AM

Shop Packet Print

Page 2

SEP 16 2015

Picklist Print

Thursday, August 20, 2015 8:47:33 AM

Page 3

Work Order ID: 135770

Parent Item: D412-760-015

Parent Item Name: Cabin Floor Protector

135770

D412-760-015

Start Date: 8/20/2015

Required Date: 8/20/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

110

Each

1,061.000

28

28

NAS1149D0363.I

Washer

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

246

m130799

246

GA

323

m130799

323

ST269

492

m126319

7

m131618

1

m132317

108

m132677

376

m133031

28

NAS1149D0463J

Purchased

No

110

Each

2,881.000

12

12

NAS1149D0463.I

WASHER

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M132677

1000

ST269

1840

M127904

20

M129682

86

M130799

371

M132035

1238

M132317

125

12

SEP 16 2015

Thursday, August 20, 2015 8:47:33 AM

Shop Packet Print

Page 3

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW